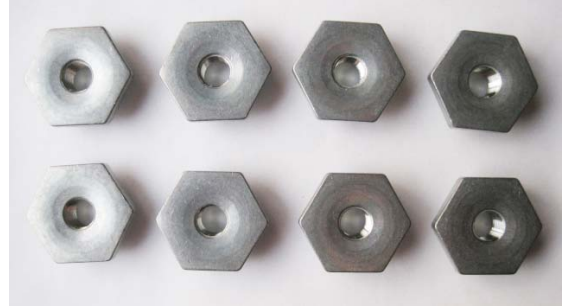
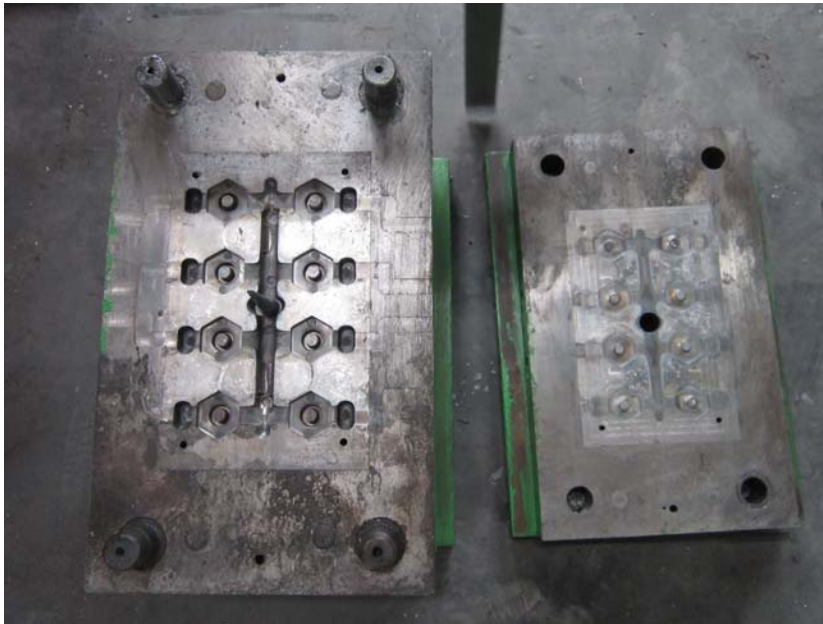


## 产品图片(Good examples of this product)



## 压铸模具图片(Photos of the die casting mould of this product)



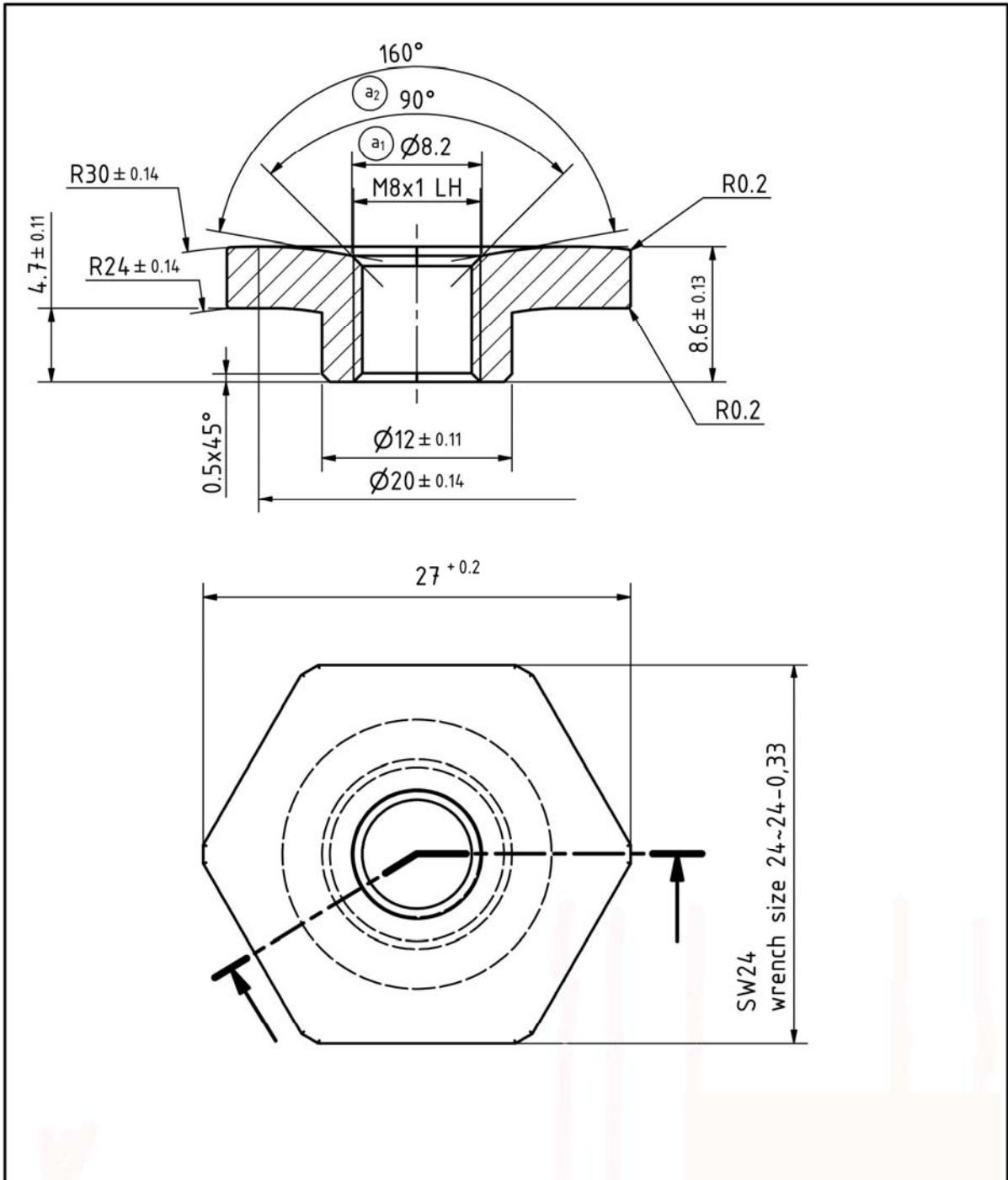
## 部分监测图片(Some photos showing how the part is inspected for some critical and unusual qualities)



检测项目: 压铸致密性(Inspection Item: die casting consistence)

品质要求: 横切面无微孔, 无断裂(Qualification: cross section, no micro holes, no dislocation)

产品图纸 EZ080001 (Drawing of zinc die casting hex nut EZ080001)



产品编号: EZ080001(左旋螺母)

材料: GD-ZnAl4Cu1

产品净重:13克

无毛刺, 无油污, 无裂纹

3,2/  
√

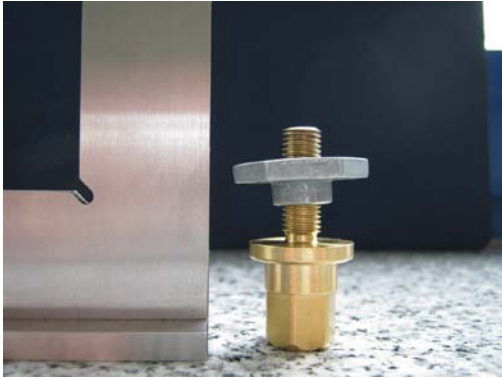
a	2	增加角度标注	2010,5,20
版本号	修改项目数	修改内容	修改日期

宁波海曙纽密胜机械有限公司

电话:0574-87379030, 传真:0574-28875303

## 可能品质问题(Possible Abnormalities):

1, 螺纹不直(thread is not straight)



2, 压铸件边缘有毛刺(die casting burrs)



Acculine Precision Manufacturing Company is a Chinese professional supplier of custom parts including [aluminum die casting](#), [zinc die casting](#), [precision machining](#), [sheet metal stamping](#), sheet metal punching, [sheet metal deep drawing](#), [plastic injection](#), etc

[China Acculine Brief Company Introduction](#)

## Acculine Precision Manufacturing Company

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FACEBOOK: <http://www.facebook.com/AcculinePrecisionMfg>



YOUTUBE: <http://www.youtube.com/user/AcculinePrecisionMfg>



LINKEDIN: <http://www.linkedin.com/company/acculine-precision-manufacturing>



TWITTER: <https://twitter.com/AcculineMfg>



GOOGLE+: <https://plus.google.com/u/0/b/115338002197538176871/>



FLICKR: [http://www.flickr.com/photos/acculine\\_precision\\_mfg/](http://www.flickr.com/photos/acculine_precision_mfg/)

### 检验报告单(Inspection Report)

检验单号(Inspection Report #): <u>QC-IR-1301029-EZ080001-#20130305001</u> ;					客户相关信息 (外贸部填写) (Customer Info) <u>DEKN</u> ;										
纽密胜订单编号(PI #): <u>#1301029</u> ;			纽密胜产品编号 (Acculine P/N): <u>EZ080001_a版本</u> ;		客户订单(Customer PO)# _____ ;										
检验人员 (Inspector) : <u>John</u> ;			检验日期(Inspection Date): <u>2013-3-5</u> ;		客户产品编号(Customer PN): _____ ;										
AQL 品质水平: <u>1.5</u> ;		批次数量/件 (Lot size, pcs): <u>10000个(pcs)</u> ;			抽验数量(Inspected number): <u>38个(pcs)</u> ;										
检验工具 (Inspection tools): A卡尺(Caliper), B千分尺(Micrometer), C高度尺(Height comparator), D百分表(Dial indicator), E螺纹规(thread gauge), F塞棒(plug gauge), G环规(ring gauge) H投影仪(Projector), I三坐标(coordination measuring machine); J半径规(radius gauge)															
除非获得买家认可,对每一个检测项目所使用的检测工具必须符合该文件要求(unless approved by Acculine, each characteristic must be checked with the tools specified by Acculine preliminarily).															
序号 (Serial)	图纸尺寸 (mm) (Characteristics)	公差范围(mm)(Inspection Limits)		检验方法 (Measurement Method)	检验值 (Actual values)										备注(Note)
		下限 (LOWER)	上限 (UPPER)		产品(Product)1	产品(Product)2	产品(Product)3	产品(Product)4	产品(Product)5	产品(Product)6	产品(Product)7	产品(Product)8	产品(Product)9	产品(Product)10	
1	材料(Material): GD-ZnAl4Cu1														材质报告(material certificate)
2	160°	159°	161°	I	160°	160°	160°	160°	160°	160°	160°	160°	160°	160°	
3	90°	89°	91°	I	90°	90°	90°	90°	90°	90°	90°	90°	90°	90°	
4	φ8.2	8.00	8.40	A	8.25	8.21	8.23	8.23	8.20	8.19	8.24	8.22	8.21	8.18	
5	M8*1 LH			E	M8*1 LH	M8*1 LH	M8*1 LH	M8*1 LH	M8*1 LH	M8*1 LH	M8*1 LH	M8*1 LH	M8*1 LH	M8*1 LH	
6	4.7	4.59	4.81	A	4.72	4.73	4.75	4.73	4.72	4.74	4.73	4.72	4.72	4.71	
7	φ12	10.89	12.11	A	12.01	12.02	12.02	12.00	11.99	11.92	12.00	12.02	12.03	12.03	
8	φ20	19.86	20.14	A	20.02	20.01	20.03	19.99	20.05	20.03	20.03	20.01	20.00	20.04	
9	8.6	8.47	8.73	A	8.63	8.65	8.65	8.62	8.64	8.66	8.63	8.62	8.67	8.62	
10	27	27.00	27.20	A	27.02	27.04	27.01	27.01	27.00	27.01	27.04	27.02	27.02	27.04	
11	24	23.67	24.00	A	23.96	23.92	23.93	23.91	23.94	23.92	23.91	23.92	23.94	23.94	
12	R30	29.86	30.14	I	30.03	30.01	30.05	30.02	30.02	30.00	30.05	30.05	30.02	30.03	
13	R24	23.86	24.14	I	24.05	24.01	24.03	24.02	24.02	24.05	24.04	24.03	24.00	24.02	
14	R0.2	0.00	0.40	J	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	
15	R0.2	0.00	0.40	J	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	
16	0.5x45°	0.30	0.70	I	0.52	0.55	0.50	0.51	0.51	0.56	0.55	0.55	0.53	0.51	
17	外观:无砂孔、无裂纹、无油污、无杂质、无飞边 (Optical: no micoholes, no scratch, no oil or grease, no foreign materials, no burs)			目测(Visual)	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	
18	螺纹质量:无烂牙、无碎屑、止通规检验(thread: no breaking, no burs inside, go and no-go gauges testing)			目测(Visual)	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	
19	压铸致密度:产品剖开截面无砂孔、无裂纹,附图片 (die casting consistence: cross section, no microholes, no ...)			目测(Visual)	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	
20	型腔编号:位置和数字清晰可见 (Cavity numbering: marking visible and clear)			目测(Visual)	ok	ok	ok	ok	ok	ok	ok	ok	ok	ok	
检验结果(Inspection Result)(Q:合格, Qualified; DQ:不合格, Disqualified)					Q	Q	Q	Q	Q	Q	Q	Q	Q	Q	
检验判定(Decision): 合格(Approved) <input checked="" type="checkbox"/> ; 不合格 (Rejected) <input type="checkbox"/> ;					判定人员 (Decision Maker) : <u>John</u> ; 日期 (Decision Date) : <u>2013-3-5</u> (yy/mm/dd);										
不合格应对(Reaction): 特殊放行(accepted for special reasons) <input type="checkbox"/> ; 返工 (Rework) <input type="checkbox"/> ;					批准人员(Approver): _____ ; 日期 (Approval Date) : _____ (yy/mm/dd);										